

Optical Fiber Instruments

STAR-CMC-1550 Characterisation of Fiber Modal Content

The STAR-CMC-1550 Characterisation of Modal Content uses the spatially and spectrally resolved imaging (S²) technique to identify the propagation modes of few-mode fibers. It consists of two different unit: a tunable laser and a receiver unit. The STAR-CMC-1550 allows to obtain the Differential Group Delay (DGD) for each propagation mode and the relative intensity, or Multipath Interference (MPI), compared to the most excited mode. Moreover, STAR-CMC-1550 allows to reconstruct the profiles and phases of the guided modes of the fiber under test.

Features & Benefits:

- Measure fibers up to 400 μm in diameter
- Measure hollow and solid core few-mode fibers
- Reconstruction of propagation mode profiles and phase
- Calculate the relative intensity of high order modes compared to the most excited mode
- Calculate the DGD of the propagation modes



Technical Specification

Measurement capability

Fibre diameter: < 400 µm
 Fiber Length: 5 to 100 m
 Measurement time**: < 90 sec

Fiber Type: Few-mode solid and hollow core fibres

Optical

Measurement wavelength: 1480 to 1630 nm

Wavelength resolution: 10 pm

Max DGD: 365 ps

DGD resolution: 0.05 ps

Image sensor: InGaAs 10.8x12.3 mm, 512x640 pixels, 20 µm pixel pitch

• Exposure range: 0.1ms to 20ms exposure time

A/D conversion: 16 bit

Physical

• Weight: 7kg (Tunable laser); 8kg (Receiver unit)

• Size: 0.22m x 0.385m x 0.131m (Tunable laser); 0.306m x 0.606m x 0.145m (Receiver unit)

Operating Temp: 15-30 0 C

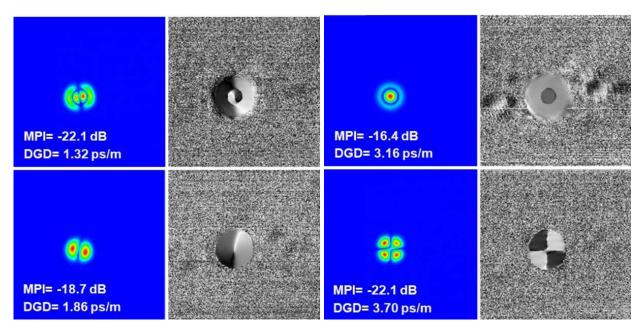
• Humidity: 5%-95%. Relative, non-condensing

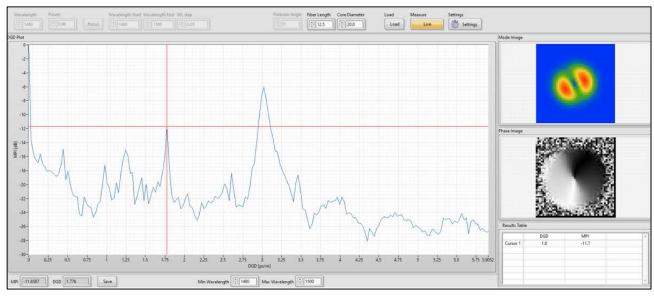
Computer requirements: All systems are supplied with a computer running up-to-date Windows operating system

Data interface: 1 X USB 3.0 (USB A to USB B: 1m cable supplied)

^{**} analysing 2000 images









STAR-nPA-400 Refractive Index Profiler



Measure refractive index in seconds!

The STAR-nPA-400 is the quick, easy and low-cost way to get the refractive index data you need to verify your standard and specialty fibers.

Minimum fiber preparation is required, and the clean, efficient graphical user interface allows the user to fully characterise their fibers, with minimal training or experience. The STAR-nPA-400 provides accurate and repeatable refractive index data, giving valuable information about fiber design and the manufacturing process.

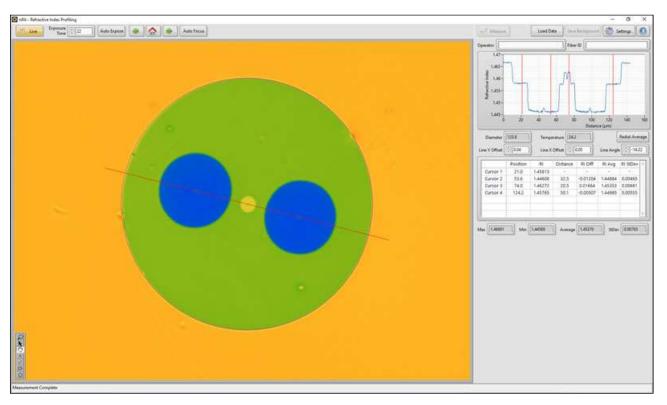
The STAR-nPA-400 Refractive Index Profiler uses a modified refracted nearfield technique to analyse the end-view grey-scale intensity profile of a fiber to determine its full 2D refractive index distribution.

There is no need to rotate the fiber or scan the fiber end face, resulting in a very fast measurement, meaning that the nPA-400 is suitable for production lines, research and development labs, or QA environments.

Features and Benefits

- Measurement in seconds
- Very quick and easy fiber preparation just cleave and insert the fiber
- Highly user-friendly software
- Measures fibers up to 400 µm in diameter
- Measures non-circularly symmetrical fibers good for PM; octagonal, multicore
- Traceable calibration







Interferometric Inspection System



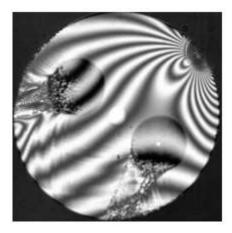
The interferometric inspection system (STAR-VFI-xxxx) specifically designed for checking the surface quality and flatness of your cleaved or polished fibers. The VFI interferometer has proved itself in Research, Production and QA over and over and the feedback we get from users indicates that they value these features:

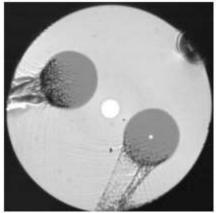
Features & Benefits

- Accepts 125 to 1200µm fiber diameters
- 5Mpixel camera gives x6 digital zoom
- Arden, Fujikura/AFL, Vytran and Furakawa/FITEL holders
- End angle/radius of curvature estimation
- Inspect and Fringe modes
- Flat and angled ends
- User calibration facility

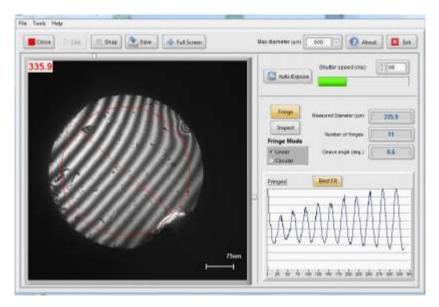
Applications

- Precision cleaver manufacture
- Cleaver maintenance
- Laser manufacture
- Medical device manufacturing
- Fiber R&D n Development and testing of angled cleaves and cleavers
- Device pigtailing









Specifictions

| - Cpcomotions | STAR-VFI-200 | STAR-VFI-1200 | STAR-VFI-2000 | |
|-------------------|--|------------------------------|------------------------------|--|
| Field of View | 200µm | 1200µm maximum with | 2000µm maximum with | |
| | | x1.5, x2, x3, and x6 | x1.5, x2, x3, and x6 digital | |
| | | digital zoom | zoom | |
| Dimensions | | 240mm(W)x240mm(D) x90n | nm(H) | |
| Weight | | 2.0kg | | |
| Image Sensor | 1, | /1.8 inch CMOS array, 12bit, | 6.4MP | |
| Effective Pixels | | 2076x2076, 2.4µm square p | pixels | |
| Fringe Resolving | | 2µm/fringe | | |
| Power | | | | |
| Max frame rate | | > 20 fps | | |
| LED wavelength | | 587nm | | |
| Accuracy up to 2 | < 0.1 deg | | | |
| deg | | | | |
| Accuracy up to 10 | | < 0.2 deg | | |
| deg | | | | |
| Image Format | 12-bit png | | | |
| Connection to | USB 3.0 (USB Type C to USB type A: 1m cable) | | | |
| computer | | | | |
| Power Supply | 12V in-line power supply | | | |
| Operating Temp. | 0°C to + 50°C | | | |
| Humidity | 5%- 95% relative, non-condensing | | | |
| _ | 5%- 95% relative, non-condensing | | | |
| Operating systems | Windows7/8/10 64bit only | | | |
| Hardware | 2GB RAM; USB 3.0 port; 64bit | | | |

Ordering Information

| <u> </u> | |
|-------------------|--|
| Part number | Description |
| STAR-VFI- 200 | Interferometric inspection system for fibers with diameters of 125µm. Includes STAR-VFI-200 optical unit; STAR-VFI-H0 fiber holder for 125µm fibers; PC software; USB cable; power supply. Computer not included. |
| STAR-VFI- 1200 | Interferometric inspection system for fibers with diameters from 125 to 1200µm. Includes STAR-VFI-1200 optical unit; STAR-VFI-H0/0400 fiber holder for 400µm fibers; STAR-VFI-FTK400 fiber samples; PC software; USB cable; power supply. Computer not included. |
| STAR-VFI- 2000 | Interferometric inspection system for fibers with diameters from 400 to 2000µm. Includes STAR-VFI-2000 optical unit; STAR-VFI-H0/0400 fiber holder for 400µm fibers; STAR-VFI-FTK400 fiber samples; PC software; USB cable; power supply. Computer not included. |



Options

| Options | |
|--------------------|---|
| Options | Description |
| STAR-VFI-H0 | fiber holder for 125µm fiber, perpendicular cleave |
| STAR-VFI-H0-200 | fiber holder for 200µm fiber, perpendicular cleave |
| STAR-VFI-H0-400 | fiber holder for 400µm fiber, perpendicular cleave |
| STAR-VFI -H0-600 | fiber holder for 600µm fiber, perpendicular cleave |
| STAR-VFI -H0-800 | fiber holder for 800µm fiber, perpendicular cleave |
| STAR-VFI -H0-1000 | fiber holder for 1000µm fiber, perpendicular cleave |
| STAR-VFI -H0-1250 | fiber holder for 1250µm fiber, perpendicular cleave |
| STAR-VFI -H0-1500 | fiber holder for 1500µm fiber, perpendicular cleave |
| STAR-VFI -H0-2000 | fiber holder for 2000µm fiber, perpendicular cleave |
| STAR-VFI -H0-1250F | fiber holder for 1.25mm ferrules |
| STAR-VFI -H0-1500F | fiber holder for 2.5mm ferrules |
| STAR-VFI -H0-2000F | fiber holder for 3.2mm ferrules |
| STAR-VFI -H-Angle | angle inducing anulus for measuring cleave angles from 4° – 12° |
| STAR-VFI -MPS | VFI mounting plate for standard Arden Photonics VFI holders |
| STAR-VFI -MPF | VFI mounting plate for 125µm Fujikura style fiber holders (also works with FGC holders) |
| STAR-VFI -MPFL | VFI mounting plate for 200µm+ Fujikura style fiber holders (also works with FGC holders) |
| STAR-VFI -CC-01 | Rigid carrying case for STAR-VFI-200, STAR-VFI-1200, STAR-VFI-2000 |
| STAR-VFI –UEW2 | extended warranty covering parts and labour for 2 years from purchase, return to base. Cover excludes camera. |
| STAR-VFI -UEW3 | extended warranty covering parts and labour for 3 years from purchase, return to base. Cover excludes camera. |
| STAR-VFI –UEW3 | extended warranty covering parts and labour for 4 years from purchase, return to base. Cover excludes camera. |
| STAR-VFI -UEW5 | extended warranty covering parts and labour for 5 years from purchase, return to base. Cover excludes camera. |
| STAR-VFI-FTK400 | fiber samples, 400µm diameter, for checking STAR-VFI-1200 alignment and calibration |



Encircled Flux Meter



Encircled Flux is now widely accepted as the preferred way to specify modal filling by IEEE, TIA and IEC. Measurement of Encircled Flux is defined in FOTP-203 – the "Modal Explorer" is the most standards-compliant measurement system available today and has been chosen by major standards labs in the USA and Europe as the basis for their critical measurements

Its compact size and solid design make it the tool of choice in cable makers, fiber optic instrument companies and VCSEL, laser and LED source makers. In use in factories every day, major players in the industry rely on the Modal Explorer. The Modal Explorer is available for measurements at 850 and 1300nm as well as other custom wavelengths. Modal Explorer makes measurement of Encircled Flux easy and accurate, and it complies with international standards.

But if you are measuring laser-based transmission light sources for multi-mode systems you may need to use a test jumper assembly and fiber shaker in order to avoid "speckle". Industry standards, for example IEEE 802.3aq and FOTP–203, call for the use of a mechanical fiber shaker. The Fiber Shaker (MPX-SR3 option) reduces speckle by changing the differential path length of the modes in the fiber. The fiber is shaken continuously to allow the speckle to be averaged out. This will ensure sufficient repeatability for the measurement of the Encircled Flux

Features & Benefits

- End face inspection mode with focus indicator to give better repeatability from operator to operator
- Power monitor optimize light throughput and modal conditions simultaneously
- Real-time measurement adjust modal conditions easily as well as increase productivity
- Internal LED with fully filled launch condition
- USB2.0 connection gives portability with the optional carrying case plus a laptop computer
- Optional geometrical calibration artefact to enable user calibration of MPX
- API software control feature designed for use in the production environment

Applications

- Source and patchcord characterization for IEC11801 and TIA/EIA568 LAN testing
- VCSEL characterization for Gigabit Ethernet IEEE 802.3
- Mode-scrambler and mode-filter characterization
- Connector inspection n Measure sources to IEC 61280-4-1
- Alignment of pig-tailed light sources

Sintec Optronics



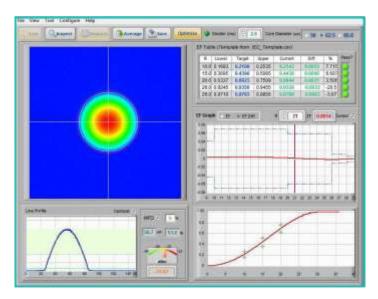
MPX Geometrical Calibration Artefact (Optional)

MPX-CP01



MPX-2 in Carrying Case (Optional)

MPX-CC-02



Specifictions

| Specifictions | | | |
|------------------------------------|--|--|--|
| | STAR-MPX-1 | STAR-MPX-2 | |
| Wavelength | 850nm (Encircled Flux measurement range is from 400nm to 1100nm but | 1300nm (Encircled Flux measurement range is from 900nm to 1700nm but | |
| | End Face Inspecton and Focussing is at 850nm) | End Face Inspecton and Focussing is at 1300nm) | |
| Size | 260mm(W)x270mm(D)x90mm(H) 10"(W)x10.5"(D)x3.5"(H) | 260mm(W)x390mm(D)x110mm(H) 10"(W)x15"(D)x4.5"(H) | |
| Weight | 2.5kg / 5.5lb | 7.0kg / 15.5lb | |
| Dynamic Range | 60dB | >60dB | |
| Image Sensor | CCD array, 12 bit, 4.65µm square pixels | InGaAs array, 12 bit, 30µm square pixels | |
| Maximum Core Diameter | 110µm | 110µm | |
| Maximum source power | Approx 10mW (depends on power density, fiber type etc.) | Approx 10mW (depends on power density, fiber type etc.) | |
| Input connector adaptors available | Universal 2.5mm ferrule; LC (both supplied as standard), FC, ST,SC,MTP,Bare fiber (optional) | Universal 2.5mm ferrule; LC (both supplied as standard), FC, ST,SC,MTP,Bare fiber (optional) | |
| End Face Inspection and Focussing | 850nm LED | 1300nm LED | |
| Built0in reference source | 850nm LED, FC connector, over-filled (110um core diameter,; 0.37NA) | 1300nm LED, FC connector, over-filled (110um core diameter,; 0.37NA) | |
| Power | External switched mode power supply (supplied) | External switched mode power supply (supplied) | |
| Connection to Computer | USB 2.0 (USB B to USB A: 2m cable supplied) | USB 2.0 (USB B to USB A: 3m cable supplied) | |



| Computer Requirements | 2GB RAM; USB 2.0 port – note system | 2GB RAM; USB 2.0 port - note |
|----------------------------|-------------------------------------|-----------------------------------|
| (minimum) | will not work with USB 3.0 | system will not work with USB 3.0 |
| Operating System supported | Windows7/8/10 32bit or 64bit | Windows7/8/10 32bit or 64bit |
| Operating Temperature | 0°C to + 50°C | 0°C to + 50°C |
| Humidity | 5%- 95% relative, non-condensing | 5%- 95% relative, non-condensing |

Ordering Information

| Part number | Description |
|-------------|--|
| STAR-MPX1 | MPX-1 system for modal analysis of multimode fibers at 850nm, including optical unit, |
| | cables, software package and user manual. System is supplied with a universal 2.5mm |
| | connector adaptor and an LC connector adaptor. Computer not included. See product |
| | specification for information about computer configuration. |
| STAR-MPX2 | MPX-2 system for modal analysis of multimode fibers at 1300nm, including optical unit, cables, software package and user manual. System is supplied with a universal 2.5mm |
| | connector adaptor and an LC connector adaptor. Computer not included. See product |
| | specification for information about computer configuration |

Options

| Options | |
|-------------------------|--|
| Option | Description |
| STAR-MPX-API | MPX API software add on, designed for accessing and controlling the MPX for |
| STAR-IVIEX-AFT | automated testing (additional license required) |
| STAR-MPX-CC-01 | Rigid carrying case for MPX-1 |
| STAR-MPX-CC-02 | Rigid carrying case for MPX-2 |
| STAR-MPX-CP01 | Chrome-on-Glass calibration artefact and software package for MPX-1 and MPX-2 to enable user calibration traceable to NPL standards. Includes Chrome-on-Glass artefact, software CD and operation instructions |
| STAR-MPX-CAU250 | Input connector adaptor for 2.5mm diamter ferrule connectors, universal (supplied as standard with MPX-1 and MPX-2) |
| STAR-MPX-CALC | Input connector adaptor for LC connectors (supplied as standard with MPX-1 and MPX-2) |
| STAR-MPX-CAFC | Input connector adaptor for FC connectors |
| STAR-MPX- CAFC/APC | Input connector adaptor for FC/APC connectors |
| STAR-MPX-CASC | Input connector adaptor for SC connectors |
| STAR-MPX- CASC/APC | Input connector adaptor for SC/APC connectors |
| STAR-MPX-CAST | Input connector adaptor for ST connectors |
| STAR-MPX-CAMTP | Input connector adaptor for MTP connectors |
| STAR-MPX-CAMTRJ | Input connector adaptor for MTRJ connectors |
| STAR-MPX- CAU250/APC | Input connector adaptor for 2.5mm diameter ferrule APC connectors, universal |
| STAR-MPX-SR3*** | Fiber shaker with 2 fibers (1 x OM1 and 1 x OM2); FC/PC connectors on input and output. ***See the description on the next page |
| STAR-MPX-UEW3 | MPX extended warranty covering parts and labour for 3 years from purchase, return to base. Cover excludes camera |
| STAR-APL-LC | Laptop computer, pre-installed with application software |
| STAR-APL-DC | Desktop computer, pre-installed with application software |

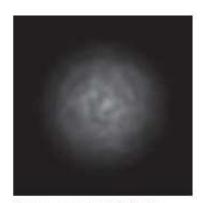


Fiber Shaker (***see option STAR-MPX-SR3)









Light source output with Shaker

| Fiber types | OM1 (62.5/125 GI) and OM2 (50/125 GI) |
|---------------------------|--|
| Input & Output Connectors | FC/PC |
| Frequency of shaking | 10Hz |
| Insertion loss | <1dB |
| Size | 260mm(W)x270mm(D)x90mm(H) |
| Weight | 1.9kg |
| Power | External switched mode power supply. Requirements: 90-240V, <500mA, <50W |
| Operating Temperature | +5°C to +40°C |
| Storage Temperature | -10°C to +50°C |



Fiber & Array Geometry Measurement Systems



STAR-FGC-GT Fiber Geometry System

The complete fiber geometry measurement system for fibers up to 400 um in diameter



STAR-FGC-GA Geometry System

V-groove array geometry measurement system for arrays up to 22 mm wide



STAR-FGC-GS Fiber Geometry System

Measures geometry of optical fibers up to Ø1000 µm



STAR-FGC-P Fiber Coating Geometry System

Coating geometry measurement system for fibers from 100 µm to 260 µm coating diameter

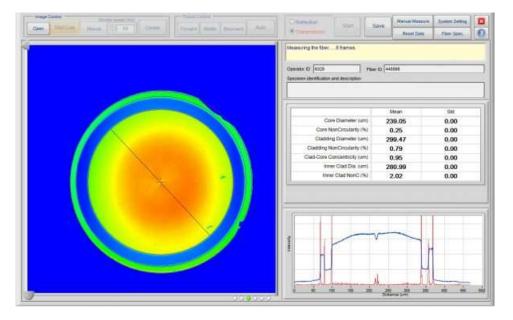
1. STAR-FGC-GT & STAR-FGC-GS Fiber Glass Geometry Measurement System



The STAR-FGC range is the complete solution for measuring the dimensions of standard and specialty fiber in both production and R&D environments. STAR-FGC-GT – fiber glass geometry for fibers up to 400 µm diameter. STAR-FGC-GS – fiber glass geometry for fibers up to 1000 µm diameter.

The darkfield illumination system allows the software to show a clear live image of the end face of the fiber by illuminating the end face of the fiber and imaging the reflected light. This allows users to inspect the end face of the fiber whilst taking geometry measurements. The darkfield method of fiber geometry measurement is supported by both NPL in the UK and NIST in the USA.





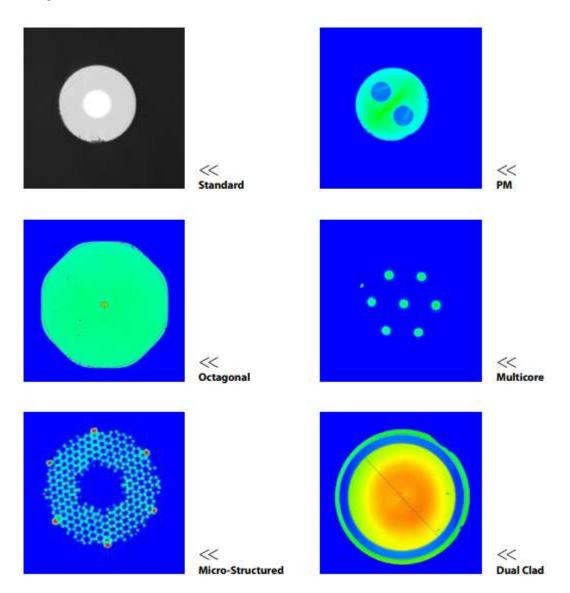
The STAR-FGC comes with an efficient software package containing controls to switch between reflection and transmission mode. This allows users to quickly and easily get both core and cladding geometry measurements including diameter, non-circularity and concentricity. The software contains measurement templates for all standard telecoms fibers, however users can also create their own. This allows the measurement of many special fiber types including dual clad fiber, bend insensitive fiber, multicore fibers and many more.

Features & Benefits

- Measures the widest range of fiber sizes and types single unit solution means less bench space, reduced training
- Standards compliant calibrated to international standards, ensuring confidence in its accuracy
- Production ready reliable, repeatable, operator-independent results in seconds



Fiber Gallery



Specifictions

| Specifictions | | | |
|--------------------------------------|--|-----------------------------|---------------|
| | STAR-FO | GS-GT* | STAR-FGC-GS** |
| Optical | | | |
| Max field of View | 600 ן | um | 1200 μm |
| Fiber Illumination – Reflection | Darkf | ield illumination, 850nm LE | D |
| Fiber Illumination - Transmission | Mulitple LED array, 850nm | | |
| Repeatability | Single mode | Multi mode | Multi mode |
| Core Diameter | < 0.05 µm | < 0.08 µm | < 0.1 µm |
| Cladding Diameter | < 0.05 µm | < 0.05 µm | < 0.25 µm |
| Core Non- circularity | < 1.0% | < 0.5% | < 0.05% |
| Cladding Non- circularity | < 0.1% | < 0.1% | < 0.1% |
| Core-to-Cladding Concentracity | < 0.06 μm | < 0.05 µm | < 0.05 µm |
| Measurement Capability | | | |
| Measurement Time | < 10 seconds (excluding fiber prep) | | |
| Fiber Diameter | Up to 40 | 00 μm | Up to 1000 µm |
| Special Fibers | Dual clad, octagonal, PM, Multicore, PCF, etc. | | |
| Physical | | | |



| Weight | 11kg (with carry case 33kg) |
|----------------|---|
| Size | 0.5 x 0.5 x 0.2 |
| Operating Temp | 0°C to + 50°C |
| Humidity | 5%- 95% relative, non-condensing |
| Computer | All FGC systems are supplied with a desktop computer running up-to-date |
| Requirements | windows operating system |
| Data Interface | 2 x USB3.0 (USB B to USB A: 2m cable supplied) |

^{*} Repeatability is measured on the STAR-FGC-GT using a single 125 µm fiber without removing it from the unit, the repeatability specifications are only applicable to OM1, OM2 and singlemode fibers.

Ordering Information

| Didering informatio | |
|---------------------|--|
| Part number | Description |
| STAR-FGC-GT | Fiber Glass Geometry System for measurement of optical fibers with diameters up to 400 µm. Including optical unit, fiber handling bench, cables, software package; desktop computer; pair of Arden holders suitable for 250 µm diameter coated fiber. |
| STAR-FGS-GS | Fiber Glass Geometry System for measurement of optical fibers with diameters up to 1000 µm. Including optical unit, fiber handling bench, cables, software package; desktop computer; pair of Arden holders suitable for 400 µm diameter coated fiber. |
| STAR-FG-H-250 | Pair of Arden FGC fiber holders with 250 µm V-groove, suitable for 250 µm diameter coated fiber |
| STAR-FG-H-400 | Pair of Arden FGC fiber holders with 400 μm V-groove, suitable for 400 μm diameter coated fiber |
| STAR-FG-H-600 | Pair of Arden FGC fiber holders with 600 µm V-groove, suitable for 600 µm diameter coated fiber |
| STAR-FG-H-800 | Pair of Arden FGC fiber holders with 800 µm V-groove, suitable for 800 µm diameter coated fiber |
| STAR-FG-H-1000 | Pair of Arden FGC fiber holders with 1000 μm V-groove, suitable for 1000 μm diameter coated fiber |
| STAR-FG-H-CUST | Pair of Arden FGC fiber holders with customer defined V-groove diameter |
| STAR-FGC- | FGC-Glass geometry system, extended warranty covering parts and labour for 3 |
| GUEW3 | years from purchase, return to base. Cover excludes camera. |
| STAR-FGC- | FGC-Glass geometry system, extended warranty covering parts and labour for 5 |
| GUEW5 | years from purchase, return to base. Cover excludes camera. |
| STAR-FGC-PMI | PM illuminator designed for use with the FGC |

2. STAR-FGC-GA Array Geometry Measurement System



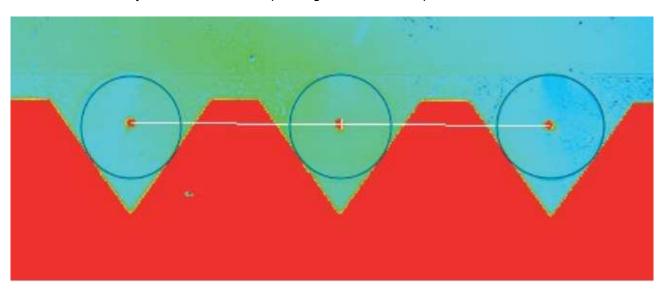
The STAR-FGC-GA is the ultimate solution for measurement and process control for V-groove array production. With one unit, users can measure V-groove block geometry, core-to-core pitch and core X & Y offset of multifiber arrays up to 15mm in width. With a 1200µm field of view as well as an automated lateral stage for scanning along the entire width of the array, the STAR-FGC-GA is the fastest and most flexible way to produce top quality V-groove arrays

^{**} Repeatability is measured on the STAR-FGC-GS using a single 540/600 µm fiber without removing it from the unit



Features and Benefits

- Measurement of core to core pitch, X-offset, Y-offset and V-groove block geometry.
- Lateral adjustment stage and image stitching for measurement over a 15mm array width.
- Flexible software can adjust for different fiber types (SM, PM, MM).
- 1200µm field of view allows simultaneous measurement of up to 4 cores, decreasing overall measurement time.
- Custom array holders available depending on customer requirements.



Specifications

| Optical | Optical STAR-FGC-GA Repeatability Core X/Y-offsets* < 0.1 µm Core-core Distance* < 0.1 µm Measurement Capability Measurement Time < 1 minute (excluding fiber preparation) for a 3- fiber array Array Width Up to 15mm Fiber Types Singlemode, Multimode, PM Physical Weight 13kg (with carry case 44kg) Size 0.5m x 0.5m x 0.2m Operating Temperature 0 – 50° C Humidity 5% – 95%, relative, non-condensing Data Interface 3 X USB 3.1 (USB B to USB A: 0.5m cable supplied) Computer Requirements All FGC systems are supplied with a desktop computer |
|-----------------------------------|--|
| | running up-to-date Windows operating system |
| Max Field of View | 1200µm |
| Fiber Illumination – Reflection | Multichannel 525nm |
| Fiber Illumination – Transmission | Darkfield illumination, 525nm LED |

3. STAR-FGC-P Fiber Coating Geometry System

The STAR-FGC-P Fiber Coating Geometry System is the fast, reliable solution for measuring the geometry characteristics of optical fiber coatings.





The STAR-FGC-P provides a direct measurement of fiber coating geometry parameters including:

- coating diameter,
- coating non-circularity, and
- coating-cladding concentricity.

It can handle fibers with a coating diameter from 100 μm to 260 μm , being able to measure outer and inner coating layers.

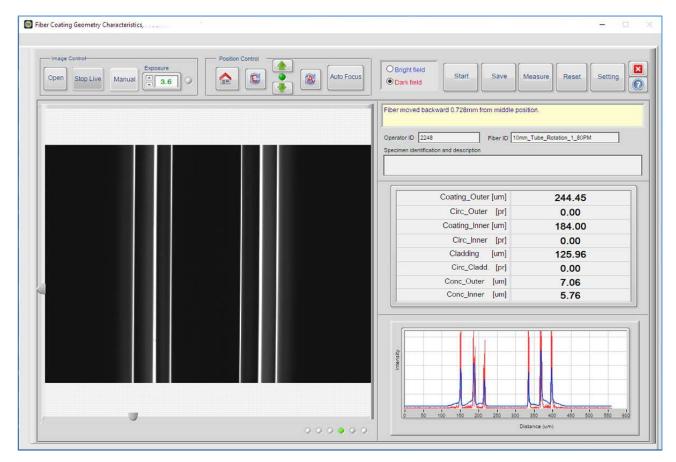
The fast and user friendly nature of the STAR-FGC-P make it well suited to both production and R&D environments, maintaining excellent levels of repeatability and reliability.

The STAR-FGC-P uses a novel liquid cell design that allows it to repeatably measure even very thin fibers, including polarisation maintaining (PM) fibers.

The fiber under test is rotated through 360°, and measured at user-defined intervals, to minimise any measurement uncertainty caused by any asymmetry of the fiber. The ability to measure coatings in up to 36 different radial positions ensures the highest levels of accuracy and reliability for the measurement of diameter, circularity and concentricity.

The STAR-FGC-P Fiber Coating Geometry System is fully standards compliant, and uses the side-view reference test method described in IEC-60793-1-21. The STAR-FGC-P analyses the side-view grey-scale intensity profile to determine the positions of the coating and cladding boundaries using high-speed video and image processing techniques. The fiber under test is rotated through 360°, and measured at user-defined intervals, to minimise any measurement uncertainty caused by any asymmetry of the fiber.





Measurement Capability

| - 1 7 | |
|-------------------|-----------------------------|
| Fiber Type | SM, MM, PM |
| Coating Material | Dual acrylate |
| Coating Diameter | 100 μm to 260 μm |
| Layer Thickness | > 10 µm |
| Measurement Time* | < 10 s per angular position |
| Angular Positions | Customisable, 8 to 36 |

Repeatability**

| _ repeatability | |
|---|----------|
| Outer Coating Diameter | < 0.5 µm |
| Outer Coating Non-Circularity | < 0.5% |
| Inner Coating Diameter | < 0.8 µm |
| Inner Coating Non-Circularity | < 0.8% |
| Outer Coating-to-Cladding Concentricity | < 0.5 µm |
| Inner Coating-to-Cladding Concentricity | < 0.8 µm |

Optical

| 1 | |
|--------------------------|--|
| Illumination – Side View | Darkfield, 525 nm |
| Max Field of View | 580 μm |
| Image Sensor | 1.1-inch CMOS, 4112 x 3008 pixels resolution |
| Exposure Range | 0.1 ms to 100 ms exposure time |

Physical Weig

| vvoig | |
|-----------------------|--|
| ht | 6 kg (with carry case 12 kg) |
| Size | 0.5 x 0.2 x 0.2 m |
| Operating Temp*** | 10 – 30° C |
| Power Supply | 15 V (external power supply supplied) |
| Power Consumption | 60 W |
| Computer Requirements | All FGC systems are supplied with a computer running up- to-date Windows operating system |



| Data Interface | 1 X USB 3.0 (USB B to U SB A: 1 m cable supplied) |
|----------------|---|
|----------------|---|

^{*}Analysing 100 scan lines and averaging 5 images

^{***}Performance specification validated at 22° C

| Part number | Description |
|----------------------|--|
| STAR-FGC-P | STAR-FGC-P Fiber Coating Geometry System for measurement of optical fibers with diameters up to 260 µm. Including optical unit; 3 x STAR-FGC-P-FTA-245 tube assemblies; 3 x STAR-FGC-P-FTA-200 tube assemblies; 3 x STAR-FGC-P-FTA-100 tube assemblies; 3 x STAR-FGC-P-GLA tube packs; 1 x STAR-FGC-P-IL-1.5840 bottle of immersion liquid; 1 x STAR-FGC-P-TM tube storage block; 1 x STAR-FGC-P-CC carrying case; cables; computer pre-installed with system software |
| STAR-FGC-P-GLA | Glass tubes, pack of 10, replacement for use in STAR-FGC-P-FTA Fiber Tube Assembly |
| STAR-FGC-P-IL-1.5600 | Bottle of Immersion liquid, 10 ml, (Refractive Index = 1.5600) for refilling STAR-FGC-P tube assembly |
| STAR-FGC-P-IL-1.5840 | Bottle of Immersion liquid, 10 ml, (Refractive Index = 1.5600) for refilling STAR-FGC-P tube assembly |
| STAR-FGC-P-IL-1.6000 | Bottle of Immersion liquid, 10 ml, (Refractive Index = 1.6000) for refilling STAR-FGC-P tube assembly |
| STAR-FGC-P-FTA-245 | STAR-FGC-P Fiber Tube Assembly for 245 µm coatings, contains glass tube plus upper and lower fiber guides with 270 µm ferrule fitted |
| STAR-FGC-P-FTA-200 | STAR-FGC-P Fiber Tube Assembly for 200 µm coatings, contains glass tube plus upper and lower fiber guides with 230 µm ferrule fitted |
| STAR-FGC-P-FTA-100 | STAR-FGC-P Fiber Tube Assembly for 100 µm coatings, contains glass tube plus upper and lower fiber guides with 126 µm ferrule fitted |
| STAR-FGC-P-FTA-CUST | STAR-FGC-P Fiber Tube Assembly for custom fiber coatings, contains glass tube plus upper and lower fiber guides with custom ferrule fitted |
| STAR-FGC-P-TM | STAR-FGC-P glass tube storage block, for holding 6 tube assemblies |
| STAR-FGC-P-GUEW3 | STAR-FGC-P extended warranty covering parts and labour for 3 years from purchase, return to base. Cover excludes camera |
| STAR-FGC-P-GUEW5 | STAR-FGC-P extended warranty covering parts and labour for 5 years from purchase, return to base. Cover excludes camera |
| STAR-FGC-P-CC | STAR-FGC-P rigid carrying case |

^{**}Repeatability is measured using a 125/245 dual acrylate coated MM fiber sample over 12 angular positions without removing from the FGC-P



ODTR Launch Boxes

When measuring fiber optic cables using an OTDR, a launch box (also known as a Dead Zone Eliminator) helps to minimize the effects of the OTDR's launch pulse thus improving the accuracy of the measurement. Our high quality launch boxes come in three different housing formats:

- 1) Rugged "PELI" boxes versions are airtight, watertight and incredibly tough. These military approved cases are IP65 rated and are used in the harshest environments. Select this version if you want the best protection for your lead-in fiber.
- 2) Aluminium "EuroCard" enclosure is smaller, lighter than the PELI case offering an ideal solution for factory or lab environments where space is at a premium.
- 3) ABS "Midi"style enclosure is slightly larger than the "Euro" for longer fiber lengths.

We can supply a range of products in different fiber types including versions with "ModCon" mode control to enable your OTDR to meet the Encircled Flux launch condition requirement in IEC 61280-4-1. All our boxes come with a full test certificate and 1 year warranty (except damaged connectors) We offer a standard range of products but we also have the capability to make custom solutions to your precise requirements.

Features & Benefits

- Improve OTDR measurement accuracy
- Available with "ModCon" Launch conditioning to allow compliance with EF requirements of IEC 61280-4-1
- Rugged carrying case for long lifetime in field or factory
- Available in 09/125SM, 50/125MM, 62.5/125MM
- Custom configurations available
- User replaceable input and output leads (fusion splicer required) for long life time
- High quality components e.g. Draka PCVD GIMM fiber

Applications

- OTDR testing in field or factory
- Remove the "dead zone" from OTDR measurements
- Calibration comparison for OTDR measurements
- Long haul system loop back for field testing transmissions

Specification

| | "PELI" style | "Midi" style | "EuroCard" style |
|------------------------------|--|--|---|
| Size | 232 x 192 x 111 mm 9.25 x 7.75 x 4.5 in | 155 x 240 x 35 mm 6.0 x 9.5 x 1.45 in | 166 x 105 x 33 mm 6.5 x 4.1 x 1.3 in |
| Weight | 1.3 kg (3.0 lb) | 0.5kg (1.1 lb) | 0.5kg (1.1 lb) |
| Operating temperature | -40 to +55 C | 0 to +40 C | 0 to +40 C |
| Typical loss | < 0.5dB @ 1310nm with 1km sm fiber | < 0.5dB @ 1310nm with 1km sm fiber | < 1.0dB @ 1310nm with 200m mm fiber |
| Input and output lead length | 1m | 1m | 1m |









Ordering information

We offer OTDR launch boxes in several standard configurations:

OTDR lead-in boxes in "PELI" case - singlemode

| Part number | Description |
|--------------------------------|---|
| STAR-ALB-09-0500-FC/FC-P | OTDR lead-in box, containing 500m of 09/125 fiber with FC connectors, in "Peli" case. |
| STAR-ALB-09-0500-FCAPC/FCAPC-P | OTDR lead-in box, containing 500m of 09/125 fiber with FCAPC connectors, in "Peli" case. |
| STAR-ALB-09-0500-SC/SC-P | OTDR lead-in box, containing 500m of 09/125 fiber with SC connectors, in "Peli" case. |
| STAR-ALB-09-0500-SCAPC/SCAPC-P | OTDR lead-in box, containing 500m of 09/125 fiber with SCAPC connectors, in "Peli" case. |
| STAR-ALB-09-1000-FC/FC-P | OTDR lead-in box, containing 1000m of 09/125 fiber with FC connectors, in "Peli" case. |
| STAR-ALB-09-1000-FCAPC/FCAPC-P | OTDR lead-in box, containing 1000m of 09/125 fiber with FCAPC connectors, in "Peli" case. |
| STAR-ALB-09-1000-SC/SC-P | OTDR lead-in box, containing 1000m of 09/125 fiber with SC connectors, in "Peli" case. |
| STAR-ALB-09-1000-SCAPC/SCAPC-P | OTDR lead-in box, containing 1000m of 09/125 fiber with SCAPC connectors, in "Peli" case. |
| STAR-ALB-09-2000-FC/FC-P | OTDR lead-in box, containing 2000m of 09/125 fiber with FC connectors, in "Peli" case. |
| STAR-ALB-09-2000-FCAPC/FCAPC-P | OTDR lead-in box, containing 2000m of 09/125 fiber with FCAPC connectors, in "Peli" case. |
| STAR-ALB-09-2000-SC/SC-P | OTDR lead-in box, containing 2000m of 09/125 fiber with SC connectors, in "Peli" case. |



STAR-ALB-09-2000-SCAPC/SCAPC-P

OTDR lead-in box, containing 2000m of 09/125 fiber with SCAPC connectors, in "Peli" case.

OTDR lead-in boxes in "MIDI" case - single mode

| Part number | Description |
|--------------------------------|---|
| STAR-ALB-09-0500-FC/FC-M | OTDR lead-in box, containing 500m of 09/125 fiber with FC connectors, in "MIDI" case. |
| STAR-ALB-09-0500-FCAPC/FCAPC-M | OTDR lead-in box, containing 500m of 09/125 fiber with FCAPC connectors, in "MIDI" case. |
| STAR-ALB-09-0500-SC/SC-M | OTDR lead-in box, containing 500m of 09/125 fiber with SC connectors, in "MIDI" case. |
| STAR-ALB-09-0500-SCAPC/SCAPC-M | OTDR lead-in box, containing 500m of 09/125 fiber with SCAPC connectors, in "MIDI" case. |
| STAR-ALB-09-1000-FC/FC-M | OTDR lead-in box, containing 1000m of 09/125 fiber with FC connectors, in "MIDI" case. |
| STAR-ALB-09-1000-FCAPC/FCAPC-M | OTDR lead-in box, containing 1000m of 09/125 fiber with FCAPC connectors,in "MIDI" case. |
| STAR-ALB-09-1000-SC/SC-M | OTDR lead-in box, containing 1000m of 09/125 fiber with SC connectors, in "MIDI" case. |
| STAR-ALB-09-1000-SCAPC/SCAPC-M | OTDR lead-in box, containing 1000m of 09/125 fiber with SCAPC connectors,in "MIDI" case. |
| STAR-ALB-09-2000-FC/FC-M | OTDR lead-in box, containing 2000m of 09/125 fiber with FC connectors, in "MIDI" case. |
| STAR-ALB-09-2000-FCAPC/FCAPC-M | OTDR lead-in box, containing 2000m of 09/125 fiber with FCAPC connectors,in "MIDI" case. |
| STAR-ALB-09-2000-SC/SC-M | OTDR lead-in box, containing 2000m of 09/125 fiber with SC connectors,in "MIDI" case. |
| STAR-ALB-09-2000-SCAPC/SCAPC-M | OTDR lead-in box, containing 2000m of 09/125 fiber with SCAPC connectors, in "MIDI" case. |

OTDR lead-in boxes in "PELI" case - multimode

| Part number | Description |
|-------------------------|---|
| STAR-ALB-50-100-SC/SC-P | OTDR lead-in box, containing 100m of 50/125 multimode fiber with SC connectors, in "Peli" case. |



| STAR-ALB-50-100-SC/SC-P-MC | OTDR lead-in box, containing 100m of 50/125 multimode fiber with SC connectors, in "Peli" case. With "ModCon" mode controller. |
|----------------------------|--|
| STAR-ALB-50-250-SC/SC-P | OTDR lead-in box, containing 250m of 50/125 multimode fiber with SC connectors, in "Peli" case. |
| STAR-ALB-50-250-SC/SC-P-MC | OTDR lead-in box, containing 250m of 50/125 multimode fiber with SC connectors, in "Peli" case. With "ModCon" mode controller. |
| STAR-ALB-50-500-SC/SC-P | OTDR lead-in box, containing 500m of 50/125 multimode fiber with SC connectors, in "Peli" case. |
| STAR-ALB-50-500-SC/SC-P-MC | OTDR lead-in box, containing 500m of 50/125 multimode fiber with SC connectors, in "Peli" case. With "ModCon" mode controller. |
| STAR-ALB-62-100-SC/SC-P | OTDR lead-in box, containing 100m of 62.5/125 multimode fiber with SC connectors, in "Peli" case. |
| STAR-ALB-62-100-SC/SC-P-MC | OTDR lead-in box, containing 100m of 62.5/125 multimode fiber with SC connectors, in "Peli" case. With "ModCon" mode controller. |
| STAR-ALB-62-250-SC/SC-P | OTDR lead-in box, containing 250m of 62.5/125 multimode fiber with SC connectors, in "Peli" case. |
| STAR-ALB-62-250-SC/SC-P-MC | OTDR lead-in box, containing 250m of 62.5/125 multimode fiber with SC connectors, in "Peli" case. With "ModCon" mode controller. |
| STAR-ALB-62-500-SC/SC-P | OTDR lead-in box, containing 500m of 62.5/125 multimode fiber with SC connectors, in "Peli" case. |
| STAR-ALB-62-500-SC/SC-P-MC | OTDR lead-in box, containing 500m of 62.5/125 multimode fiber with SC connectors, in "Peli" case. With "ModCon" mode controller. |

OTDR lead-in boxes in "EuroCard" enclosure - multimode

| Part number | Description |
|--------------------------------|--|
| STAR-ALB-50-100- SC/SC-E | OTDR lead-in box, containing 100m of 50/125 multimode fiber with SC connectors, in "EuroCard" case. |
| STAR-ALB-50-100- SC/SC-E-MC | OTDR lead-in box, containing 100m of 50/125 multimode fiber with SC connectors, in "EuroCard" case. With "ModCon" mode controller. |
| STAR-ALB-50-250- | OTDR lead-in box, containing 250m of 50/125 multimode fiber with SC |



| SC/SC-E | connectors, in "EuroCard" case. |
|--------------------------------|--|
| STAR-ALB-50-250- SC/SC-E-MC | OTDR lead-in box, containing 250m of 50/125 multimode fiber with SC connectors, in "EuroCard" case. With "ModCon" mode controller. |
| STAR-ALB-50-500- SC/SC-E | OTDR lead-in box, containing 500m of 50/125 multimode fiber with SC connectors, in "EuroCard" case. |
| STAR-ALB-50-500- SC/SC-E-MC | OTDR lead-in box, containing 500m of 50/125 multimode fiber with SC connectors, in "EuroCard" case. With "ModCon" mode controller. |
| STAR-ALB-62-100- SC/SC-E | OTDR lead-in box, containing 100m of 62.50/125 multimode fiber with SC connectors, in "EuroCard" case. |
| STAR-ALB-62-100- SC/SC-E-MC | OTDR lead-in box, containing 100m of 62.5/125 multimode fiber with SC connectors, in "EuroCard" case. With "ModCon" mode controller. |
| STAR-ALB-62-250- SC/SC-E | OTDR lead-in box, containing 250m of 62.5/125 multimode fiber with SC connectors, in "EuroCard" case. |
| STAR-ALB-62-250- SC/SC-E-MC | OTDR lead-in box, containing 250m of 62.5/125 multimode fiber with SC connectors, in "EuroCard" case. With "ModCon" mode controller. |
| STAR-ALB-62-500- SC/SC-E | OTDR lead-in box, containing 500m of 62.5/125 multimode fiber with SC connectors, in "EuroCard" case. |
| STAR-ALB-62-500- SC/SC-E-MC | OTDR lead-in box, containing 500m of 62.5/125 multimode fiber with SC connectors, in "EuroCard" case. With "ModCon" mode controller. |

Other configurations available on application



Reference Fiber Optic Cables

We can supply a wide range of reference patchcords for use as the launch point for optical system testing. These patchcords are made to the highest tolerances to give you consistent measurement data.

Features & Benefits

- Innovative unusual combinations of connectors, fibers and cables
- Reliable 100% testing of insertion loss, return loss, end face feometry and surface finish
- High Performance low insertion loss/high return loss/ custom wavelengths

Connectors

| Connectors | E- 2000 | FC | LC | sc | SMA | ST | Military termini |
|------------|--------------|-------------|--------------|--------------|-------------|---------|------------------|
| Polish | UPC APC | UPC APC | UPC APC | UPC APC | IPC | UPC | UPC |
| Туре | Push pull | Screw on | Push pull | Push pull | Screw on | Bayonet | Insert |

Fibers

| Fibre | SMF- 28E | PM 850 | PM 1300 | PM 1550 | SX + laser optimised | Infinicor 600 | Infinicor 300 |
|---------------------------------------|--------------|-------------|------------|------------|----------------------|------------------|------------------|
| Mode field (Core) diameter (μm) | 8.2 | 6.6 | 9.5 | 10.5 | 50 | 50 | 62.5 |
| Wavelength (nm) | 1310 1550 | 980 1060 | 1300 | 1550 | 850 1300 | 850 1300 | 850 1300 |
| Attenuation (dB/km) | 0.35 0.22 | 3.0 | 1.0 | 0.5 | 2.4 0.8 | 2.5 0.8 | 3.0 0.7 |
| Numerical Aperture | 0.14 | 0.14 | 0.14 | 0.14 | 0.20 | 0.20 | 0.275 |

Cables

| OD | 900um tight | 900um loose | 1.6mm PVC | 1.6mm steel | 3mm PVC tight | 3mm PVC loose |
|--------------------|----------------|---------------------------------------|--------------|--------------------|---------------------|---------------------|
| Jacket material | PVC | Hytrel (nylon) or PTFE (Teflon) | PVC | Stainless steel | PVC | PVDF + PVC |
| Strength member | _ | - | Kevlar | Stainless steel | Kevlar | Kevlar |



Performance

| Fibre | Singlemode | PM | Multimode |
|--------------------------------|---------------------|------------------|------------------|
| Insertion loss (dB) | <0.1 | <0.1 | <0.05 |
| Return loss (dB) | APC >70 ; PC >55 | UPC >55 | PC >50 |
| Fibre core eccentricity | <0.5 | <0.5 | <0.5 |
| Extinction ratio | _ | 30 | _ |
| Radius of curvature (mm) | APC 8 < ROC < 12 | APC 8 < ROC < 12 | APC 8 < ROC < 12 |
| Apex offset (µm) | <30 | <30 | <30 |
| Fibre height (protrusion) (nm) | -50 FH < +50 | -50 FH < +50 | -50 FH < +50 |